

TWIN-SPINDLE, TWIN-TURRET TURNING CENTERS WITH Y-AXES

# **PUMA TT 1800**

**PUMA TT 1800MS/SY**



# PUMA TT 1800

The PUMA TT1800SY series is an 8" chuck/ 65mm (2.6 inch) bar diameter capacity high-productivity horizontal turning center equipped with twin opposed spindles, and upper and lower turrets. The left and right spindles can machine, and eject, workpieces independently for best-in-class productivity. The PUMA TT Series has become one of DN Solutions's best-selling products and is favored by customers all around the world.

The compact PUMA TT1800SY is equipped with a range of features that improve manufacturers' efficiencies. These include the 24 tool positions in the machine's upper and lower turrets which enable complex parts, requiring numerous tools, to be machined to completion in a single set up.

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**EXCELLENT RIGIDITY AND  
POWER**



The left and right spindles and the upper and lower turrets operate independently to double the machine's productivity.

**PRODUCTIVITY - DOUBLED**



The machine's 40m/min rapid rates and high-rigidity roller LM guideways deliver impressive speed and productivity.

**ADVANCED AUTOMATION**



The left and right spindles are equipped with independent parts catcher and unloading/conveyor systems for fully-automated operation.

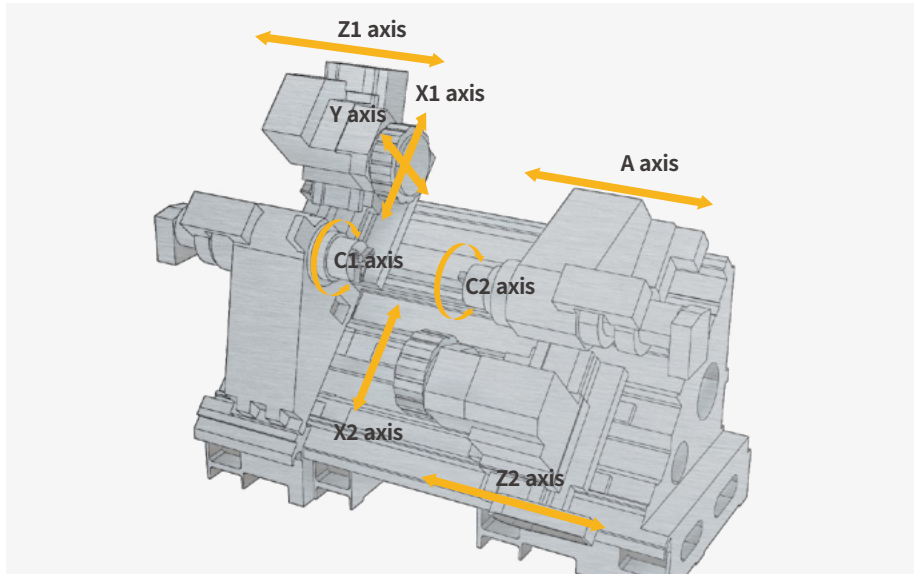


# BASIC STRUCTURE

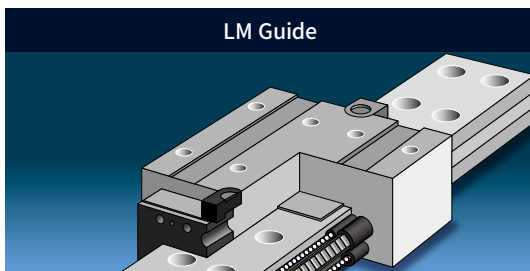
The Z- and A- axes are equipped with roller LM guide ways for increased rigidity and high speed, while the X- and Y-axes have a box guideway design for optimum rigidity; together they deliver maximum productivity.

## Feed axes configuration

High-productivity is achieved with a process-intensive structure comprising opposing spindles and upper and lower turrets.

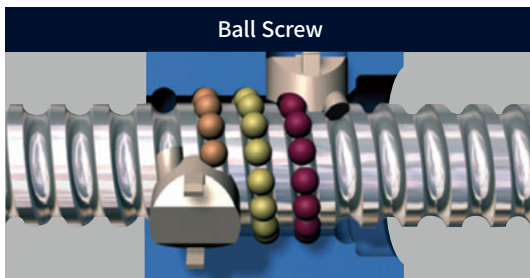


Description		Unit	PUMA TT1800MS	PUMA TT1800SY
Travel distance	X1, X2 axes	mm (inch)	X1: 165 (6.5) / X2: 190 (7.5)	
	Z1, Z2 axes	mm (inch)	Z1: 700 (27.6) / Z2: 720 (28.3)	
	Y axes	mm (inch)	-	100 (±50) (3.9 (±2.0))
	A axes	mm (inch)	770 (30.3)	
Rapid traverse rate	X1, X2 axes	m/min (ipm)	20 (787.4)	
	Z1, Z2 axes	m/min (ipm)	40 (1574.8)	
	Y axes	m/min (ipm)	-	7.5 (295.3)
	A axes	m/min (ipm)	40 (1574.8)	



LM Guide

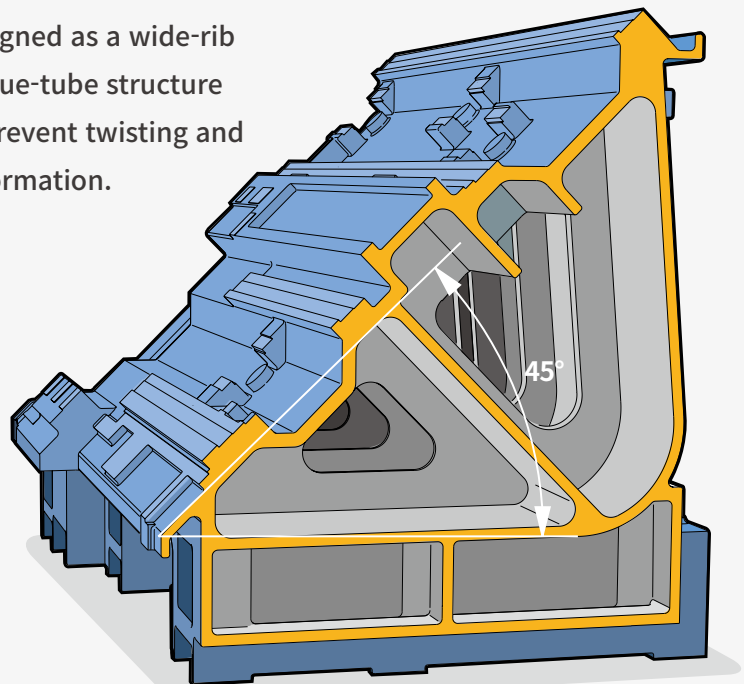
High-rigidity / high-speed structure with roller LM guides on the Z- and A-axes.



Ball Screw

Temperature fluctuations on the travel system have been minimized through the use of low friction ball screws.

Designed as a wide-rib torque-tube structure to prevent twisting and deformation.



# FLEXIBLE MACHINING

PUMA TT 1800SY A versatile performer

(A) max. turning diameter of

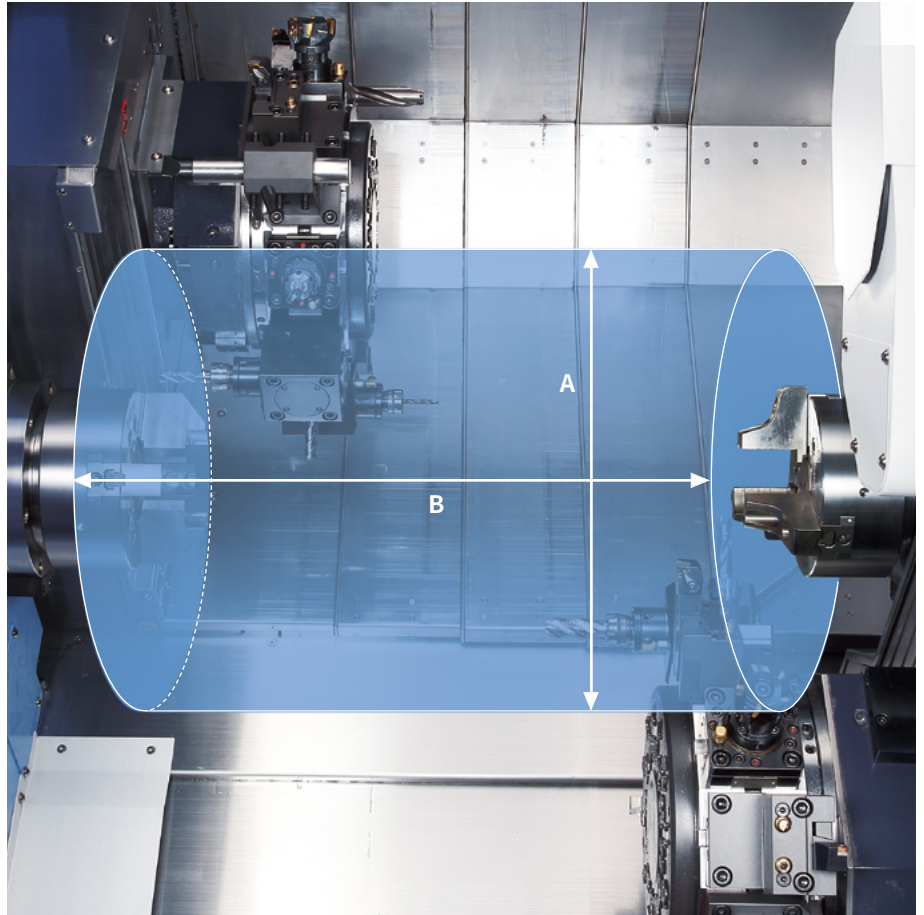
**230** mm (9.1 inch)

(B) max. turning diameter of

**230** mm (9.1 inch)

Bar working diameter of

**65** mm (2.6 inch)



## Y-axis milling

A wide variety of multi-axis milling cycles can be achieved using the Y-axis.

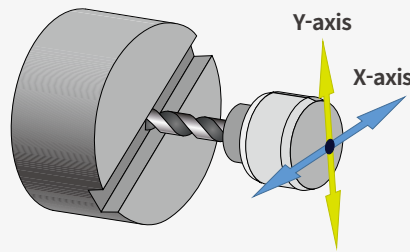
Y-axis stroke

**100**(±50) mm (3.9 (±2.0) inch)

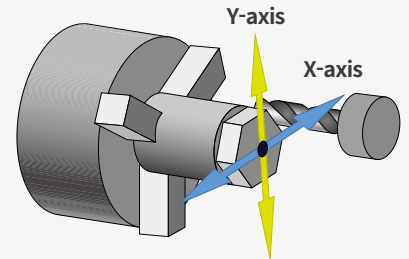
y-axis rapid traverse rate

**7.5** m/min (295.3 ipm)

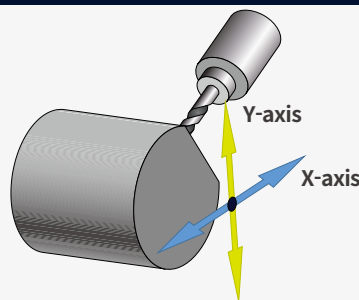
Groove finish cutting using the Y-axis



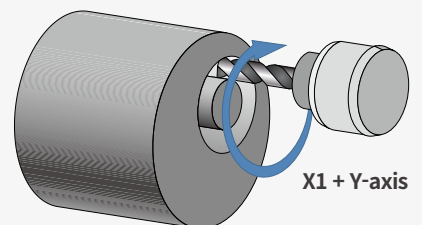
Multi-face cutting



Milling in an eccentric position



Y & X-axis circular interpolation



# SPINDLE

High-speed and high-power spindle delivers impressive productivity.

## Built-in design

The PUMA TT series is equipped with built-in spindles that deliver high-speed and responsiveness.

The two opposing spindles provide equally high turning performance using motors with the same speed and power.

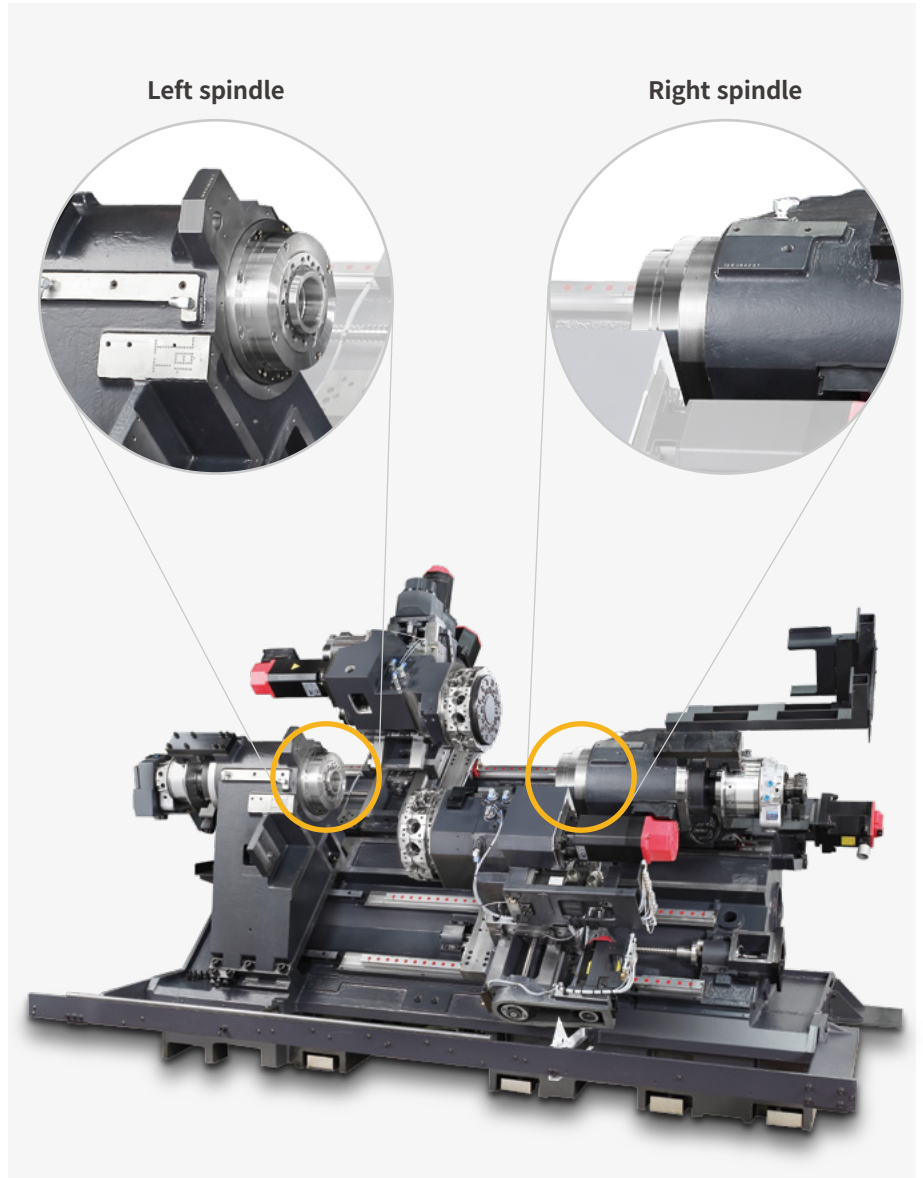
**Left spindle, Right spindle** (8 inch)

Max. power

**22/18.5** kW (29.5 / 24.8 Hp)

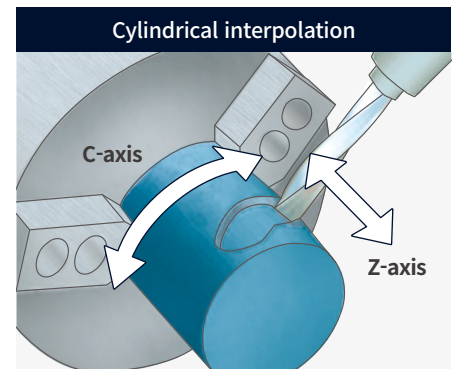
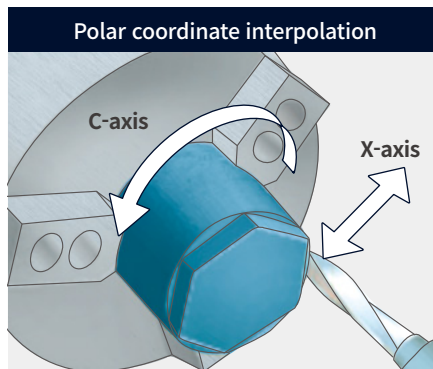
Max. speed

**5000** r/min



## C-axis accuracy

The positioning and repeatability of the C-axis has been enhanced.



# TURRETS

Featuring stronger and faster turrets; upgraded servo motors for faster and more accurate tool rotation; and a stabilized structure for higher productivity and heavier-cutting capabilities.

## Turret with upgraded speed and rigidity

The newly-designed turret has passed stricter speed and side loading tests. In addition, the cross-roller bearing reduces backlash and improves accuracy due to its improved rigidity. Indexing time has been reduced by 20- 30% compared with previous models.

**Turret indexing time** (1 face)

**0.15** s

**No. of tool stations**

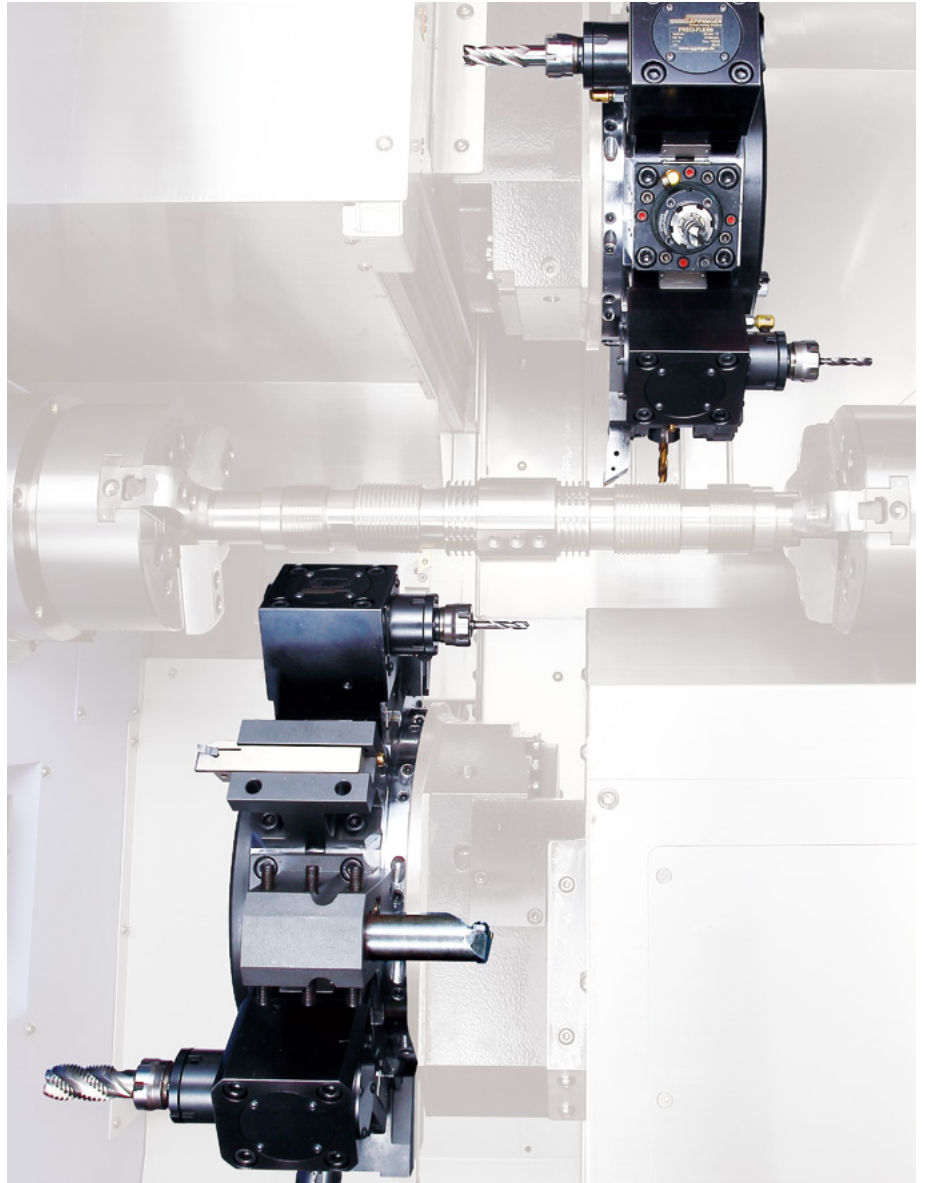
(the same for the upper and lower turret)

**12** station

**No. of index positions**

(the same for the upper and lower turret)

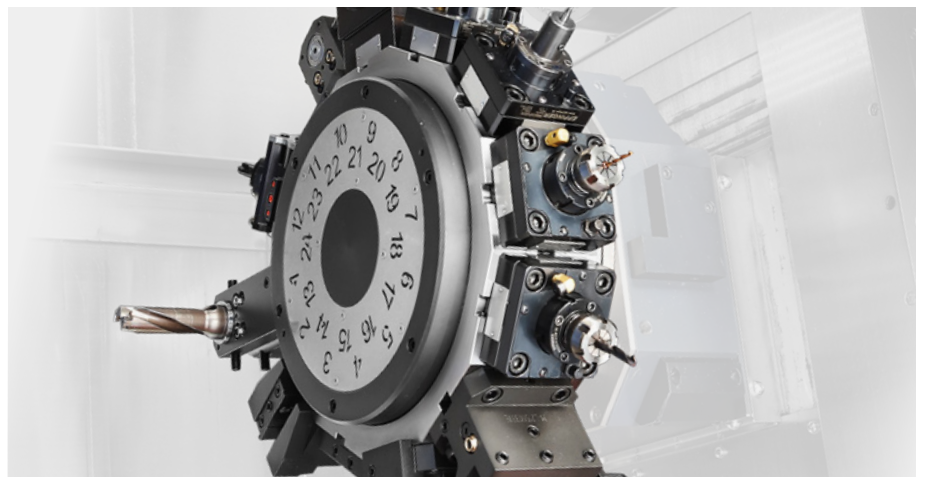
**24** index position



## Rotary tool structure is highly resistant to thermal displacement

The milling turret, including rotary tools, features a BMT design for higher rigidity. In addition, the minimization of thermal error due to oil and air lubrication of the rotary tools delivers class-leading milling, drilling and tapping performance.

- Reduce non-cutting time by 10%
- Higher indexing speeds
- Improved accuracy

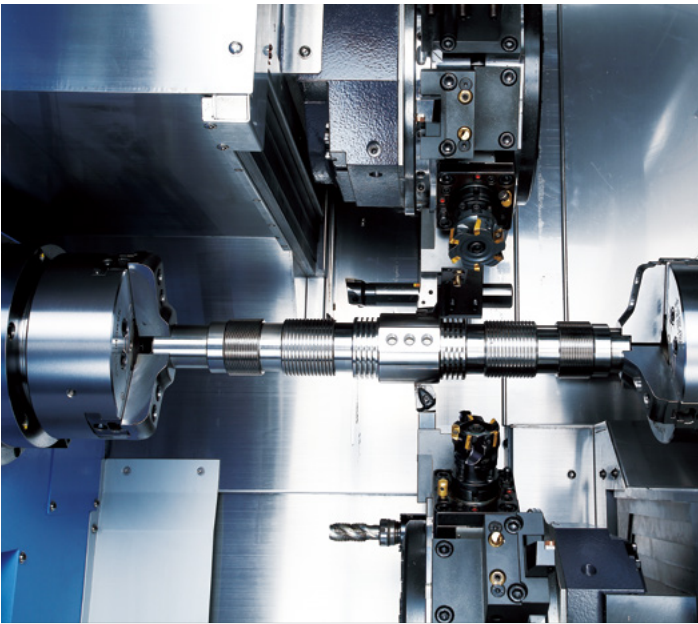


# CUTTING CONCEPTS

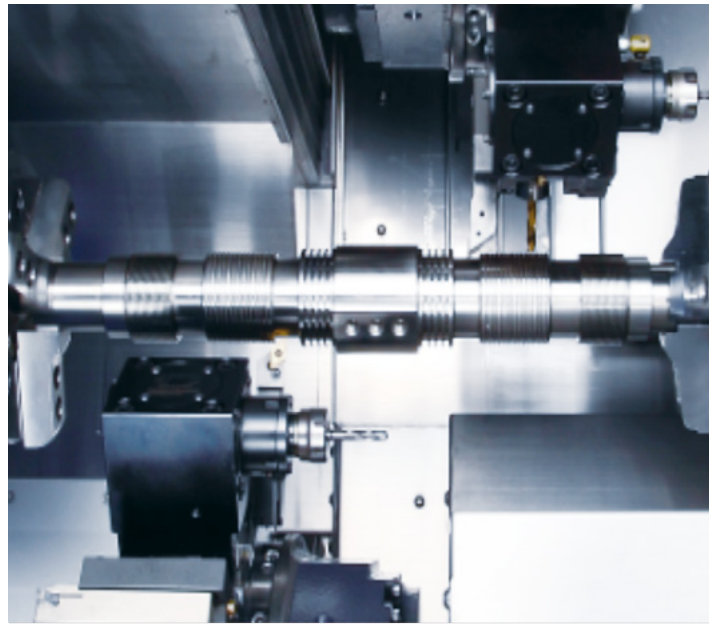
Multi-tasking with left and right spindles and upper and lower turrets optimizes productivity.

## “LONG SHAFT MACHINING BY SYNCHRONISING THE ROTATION OF BOTH SPINDLES” CONCEPT

PUMA TT Series turning centers can double productivity when machining long workpieces through the synchronized control of the left and right spindles and using both the upper and lower turrets for simultaneous machining.



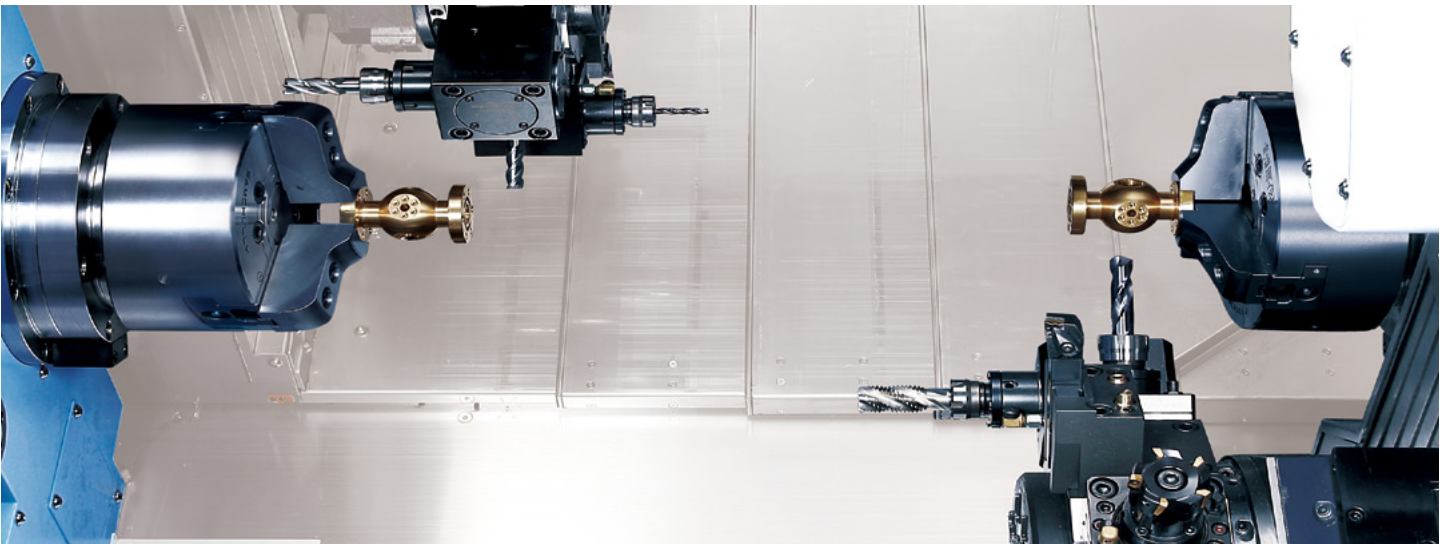
Turning at the same position is carried out using the upper and lower turrets simultaneously.



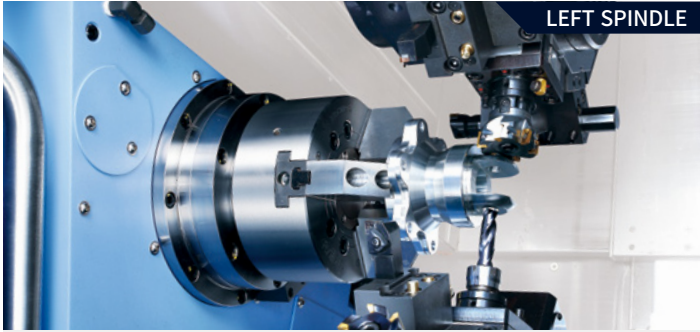
Different cutting processes can be carried out on a single workpiece using the upper and lower turrets simultaneously.

## “ONE MACHINE, TWO PARTS” CONCEPT

PUMA TT Series turning centers double productivity thanks to the independent, yet simultaneous, operation of the left and right spindles and the upper and lower turrets.

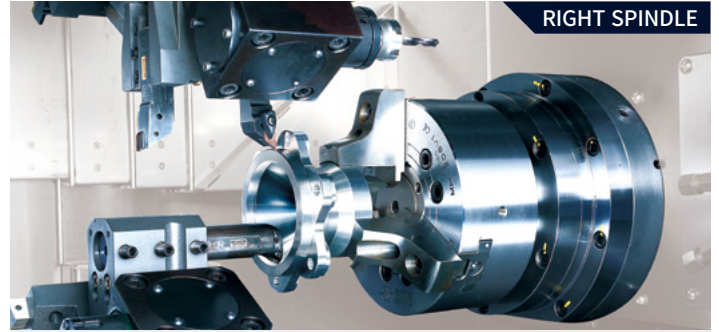


# CUTTING CONCEPTS



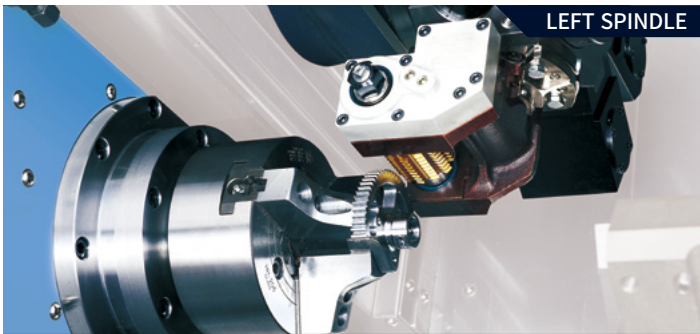
LEFT SPINDLE

Upper and lower turret simultaneously machining with left spindle



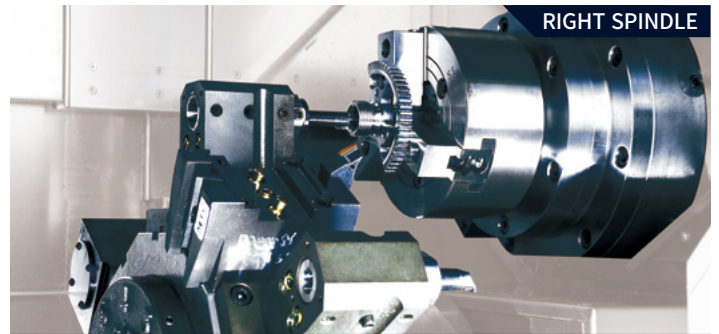
RIGHT SPINDLE

Upper and lower turret simultaneously machining with right spindle



LEFT SPINDLE

Gear hobbing and polygon turning

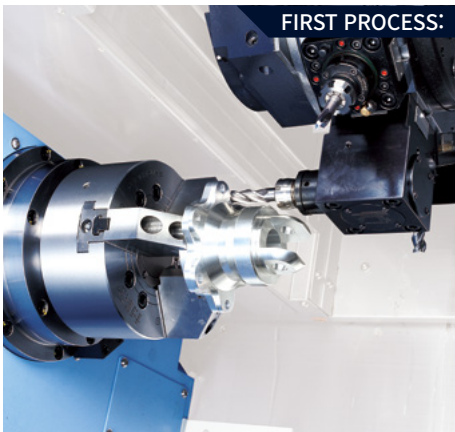


RIGHT SPINDLE

Internal slotting operation

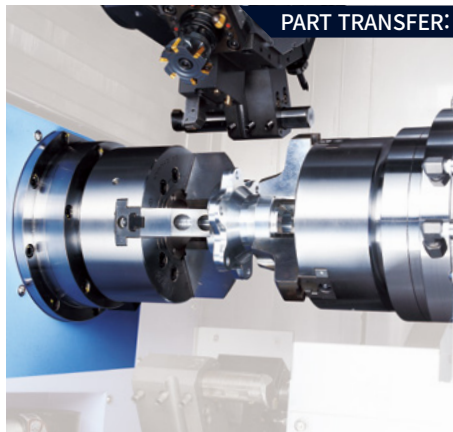
## “FIRST AND SECOND PROCESS SIMULTANEOUS MACHINING” CONCEPT

The PUMA TT can produce different milled features using its spindles. Example: bolt hole pattern using the right spindle to a keyway machined feature using the left spindle.



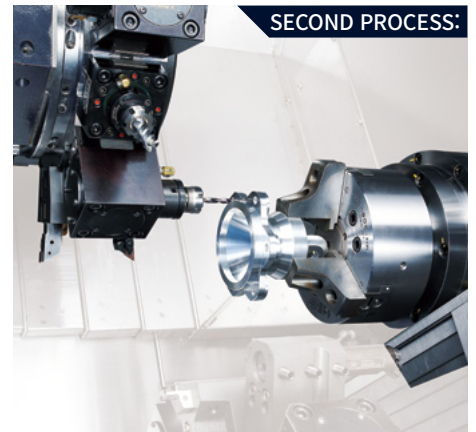
FIRST PROCESS:

Cutting with the left spindle



PART TRANSFER:

Synchronized rotation and parts feed using the left and right spindles



SECOND PROCESS:

Rear side cutting with the right spindle

# ONE MACHINE, TWO PROCESSES

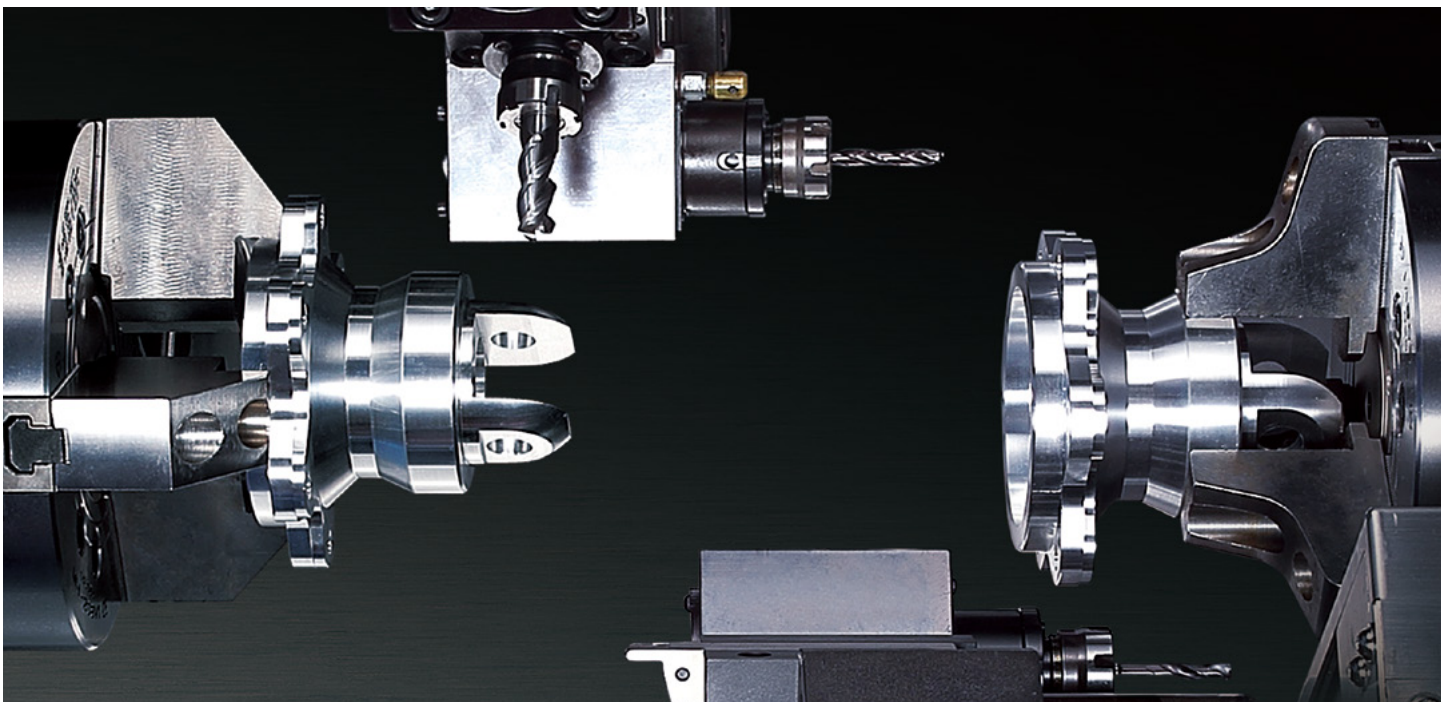
With the adoption of two opposing spindles and upper/lower turrets, the PUMA TT Series can machine both first and second operations simultaneously. Furthermore, the axis travel system, which features high rigidity roller LM guideways and a fast feed rate of 40 m/min, provides speed with process reliability.



Two opposing spindles and upper and lower turrets installed on one machine

## DIVERSE LINE-UP WITH LARGE CAPABILITY

Rotary tools can be selected for milling, tapping and drilling, while the Y-axis can be used for cutting inclined or curved surfaces. This process-intensive turning center is capable of conducting multiple processes, further widening its potential and appeal.



# STANDARD | OPTIONAL SPECIFICATIONS

A range of options is available to suit individual requirements.

Description	Features	PUMA TT1800 series
<b>Chuck (Left / Right)</b>	210 mm (8 Inch)	●
	None	○
<b>Jaws (Left / Right)</b>	Soft Jaws	●
	Hardened & ground hard Jaws	○
<b>Chucking option</b>	Dual pressure chucking	○
	Chuck clamp confirmation	○
<b>Tailstock</b>	Tail center for turret	○
<b>Coolant pump (60 / 50Hz)</b>	1.5 Bar	●
	4.5/7/10/14.5/20/70 bar	○
<b>Coolant options</b>	Oil skimmer	○
	Water soluble Coolant Chiller**	○
	Coolant pressure switch	○
	Cooling flow switch	○
	High coolant interface	○
	Chuck coolant (Left / Right)	○
	Through spindle coolant(T.S.C) for spindle (Left / Right)	○
	Coolant gun	○
<b>Chip processing options</b>	Chip conveyor_Side type	○
	Chip conveyor_Rear type	○
	Chip bucket	○
	Air blow (Left / Right)	○
	Mist collector	○
<b>Measurement &amp; automation</b>	Tool setter (Manual -removable type / Auto )	○
	Parts catcher and box	○
	Parts unloader and conveyor	○
	Work ejector	○
	Auto door	○
	Cut-off confirmation	○
	Work / Tool counter	○
	Robot interface (PMC I/O, Profibus)	○
Bar feeder interface	○	
<b>Optional devices</b>	Tool load monitoring	○
	Linear scale (X1, X2, Z1, Z2, Y)	○
	Signal tower	○
	Air gun	○
	Air conditioner for electric cabinet	○
	Light for electric cabinet	○
	Extra M-code (4ea)	○
	Auto power off	○
Quick change tooling(CAPTO)	○	
<b>Customized special option</b>	Coolant level switch : Sensing level - Low	○
	Parts unloader and conveyor_Gripper type	○
	Automatic top door	○
	Chip conveyer_Drum filter type	○
	Shower coolant	○
	Air limit sensing on chuck_preparation	○
	Rotary type window wiper_electrical	○
	TSA (Left / Right)	○
	Work & tool counter	○
	Tool setter extension for special chuck	○
	Spindle air curtain (Left)	○
	Spindle air curtain (Right)	○
	MQL system	○
Chuck pressure switch	○	

\* Please contact your DN Solutions representative for detailed machine information.

\* When using a semi-synthetic type or synthetic type, contact our sales representative or service center in advance.

\*\* Technical consultation is mandatory for the chilling of non-water soluble coolant

● Standard ○ Optional X Not applicable



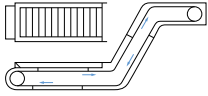
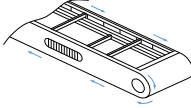
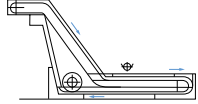
Fire Safety  
Precautions

There is a high risk of fire when using non-water-soluble cutting fluids, processing flammable materials, neglecting the controlled and careful use of coolants and modifying the machine without the consent of the manufacturer. Always check the SAFETY GUIDELINES carefully before using the machine.

# PERIPHERAL EQUIPMENT

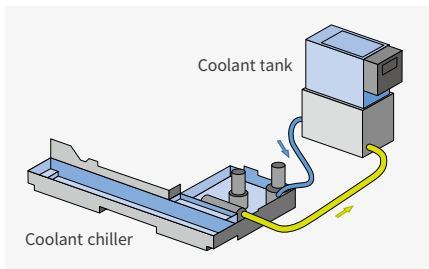
## Chip Conveyor (right side) OPTION

The chip conveyor with its stable design delivers excellent chip disposal, superior operation and maintenance convenience. Users can select the optimum type of conveyor that meets their specific machining and floor space requirements.

Name	Hinged belt	Magnetic scrapper	Drum filter (Single type)
Application	Steel	Cast steel, iron	Steel, cast, nonferrous metals
Features	<ul style="list-style-type: none"> <li>General use</li> <li>Suitable for steel applications producing 30mm chips or longer</li> </ul>	<ul style="list-style-type: none"> <li>Easy-to-understand manual</li> <li>Chips are scrapped up and discharged</li> </ul>	<ul style="list-style-type: none"> <li>Suitable for long and short chips</li> <li>Cooling water filtering function</li> </ul>
Shape			

## Coolant chiller (recommended) OPTION

Coolant chiller is highly recommended to prevent temperature rise and minimize thermal deformation, when using a water-insoluble coolant or high-pressure coolant system of which the power is over 1.5 kw.



## 70 bar high pressure coolant OPTION

70 bar high pressure coolant suitable for high productivity.



## Quick change capto OPTION

The Quick-change tool system simplifies tool change operations. Recommended for users who need to change tools frequently or who need to reduce set-up times.



## Optional equipment

### Auto tool setter



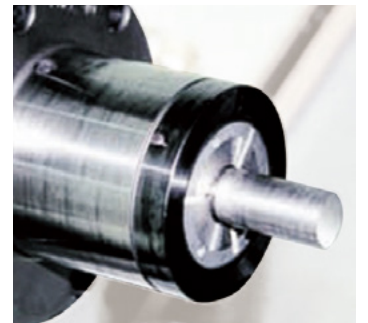
### Coolant blower



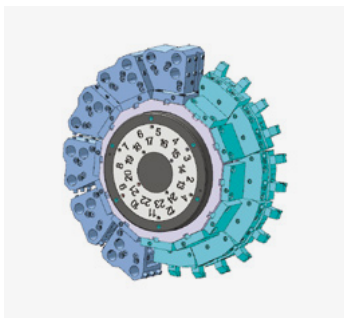
### Signal tower



### Collet chuck



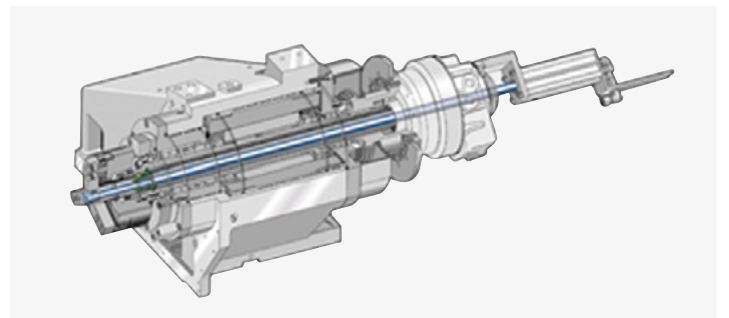
### ID/OD special holder (each turret 12ea/tool 24ea)



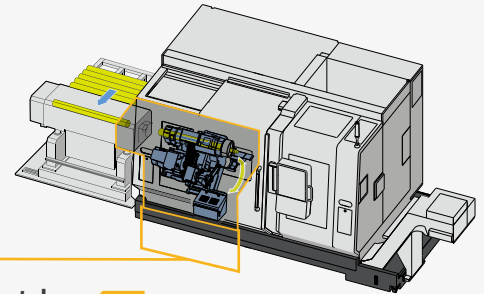
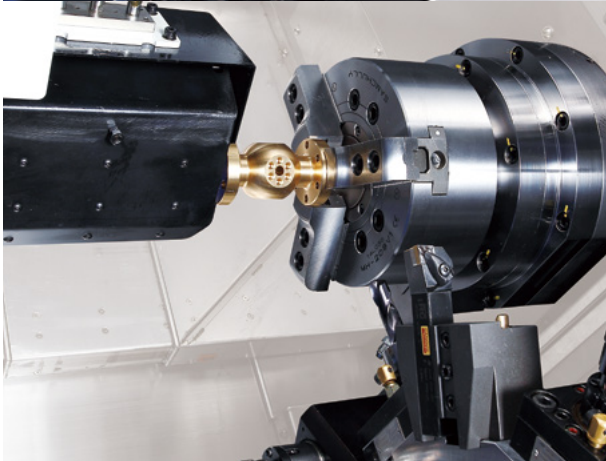
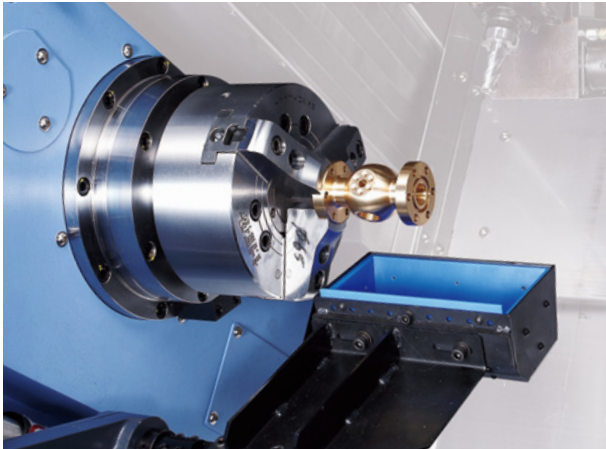
### Milling special holder (each turret 12ea/tool 24ea)



### Work ejector

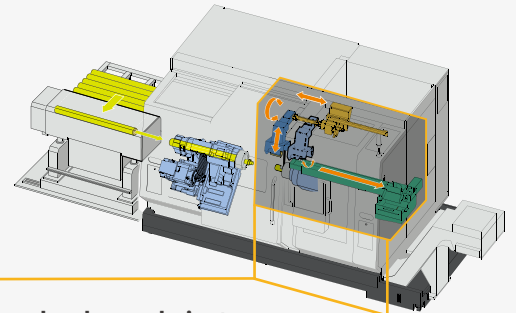


# PERIPHERAL EQUIPMENT



## Left spindle parts catcher OPTION

Single operation parts produced on the left spindle, or bar remnants can be ejected into the bucket.



## Right spindle parts unloader and ejector OPTION

Work processed by the right spindle is delivered to the parts unloader by the work ejector and then discharged to the parts conveyor.

## Maximum material size for unloader / conveyor system

Max. work diameter

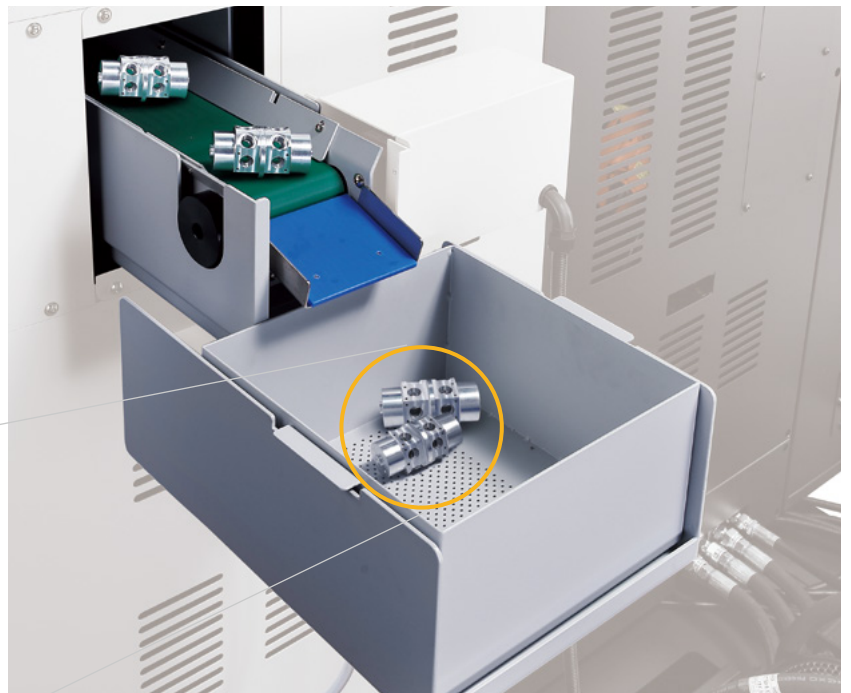
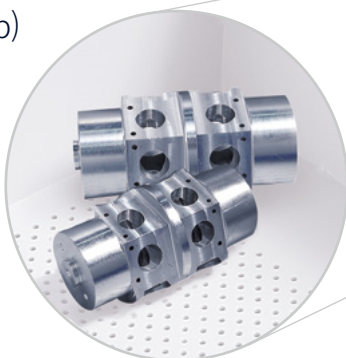
**Ø65** mm (Ø2.6 inch)

Max. work length

**150** mm (5.9 inch)

Max. work weight

**3** kg (6.6 lb)



## Parts conveyor OPTION

Finished workpieces are transferred to the indexable output belt conveyor which discharges them to a receiving container.

# DN SOLUTIONS FANUC i PLUS

DN Solutions Fanuc i Plus maximizes customer productivity and convenience.



## 15" Screen + New OP

DN Solutions Fanuc i Plus' operation panel enhances operating convenience by incorporating common-design buttons and layout. It features a Qwerty keyboard for fast and easy data input and operation.

## DN Solutions Fanuc i Plus

- 15-inch color display
- Intuitive and user-friendly design

## USB and PCMCIA card QWERTY keyboard

- EZ-Guide i standard
- Ergonomic operator panel
- 2MB Memory
- Hot keys

## iHMI touchscreen OPTION

iHMI provides an intuitive interface that uses a touchscreen for quick and easy operation.

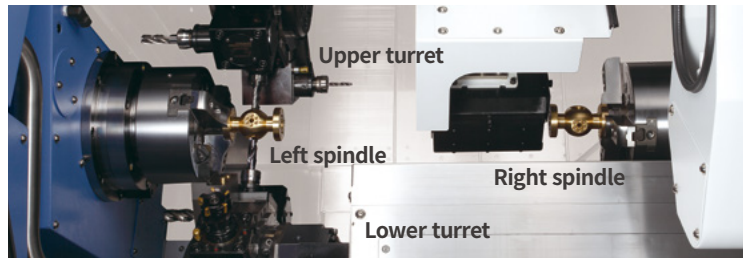


## Range of applications

Providing various applications related to planning, machining, improvement and utility, for customer convenience.

## Real-time custom macro function OPTION

During operation of the parts unloader of the right spindle, this function allows the lower turret to conduct the cutting operation for the left spindle. This function also further improves the productivity.



## NUMERIC CONTROL SPECIFICATIONS

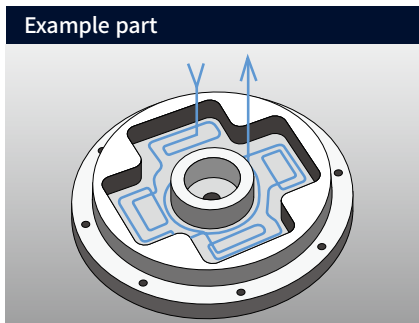


Division	Item	Specifications	MS	SY
			DN Solutions Fanuc i Plus	DN Solutions Fanuc i Plus
Controlled axis	Controlled axes		7 (X1,Z1,C1, X2,Z2C2,A)	8 (X1,Z1,C1,Y, X2,Z2,C2,A)
	Simultaneously controlled axes		4 axes (each path)	4 axes (each path)
Data input/output	Fast data server		○	○
	Memory card input/output		●	●
	USB memory input/output		●	●
Interface function	Large capacity memory(2GB)	Only with Fanuc i Plus iHMI	○	○
	Embedded ethernet		●	●
	Fast ethernet		○	○
Operation	Enhanced embedded ethernet function		●	●
	DNC operation	Included in RS232C interface.	●	●
	DNC operation with memory card		●	●
Program input	Workpiece coordinate system	G52 - G59	●	●
Feed function	AI contour control I	G5.1 Q_, 40 Blocks	●	●
	AI contour control II	G5.1 Q_, 200 Blocks	○	○
Operation guidance function	EZ Guidei (Conversational Programming Solution)		●	●
	iHMI with machining cycle	Note *1) Only with 15" Touch LCD standard	○ *1)	○ *1)
	Multi path function	Supporting 2 or 3 path machine	●	●
Setting and display	EZ Operation package		●	●
	CNC screen dual display function		●	●
Network	FANUC MTConnect		✳	✳
	FANUC OPC UA		✳	✳
Others	Display unit	15" color LCD	●	●
		15" color LCD with touch panel	○	○
	Part program storage size & Number of registerable programs	1280M(512KB)_1000 programs	X	X
	5120M(2MB)_1000 programs	●	●	

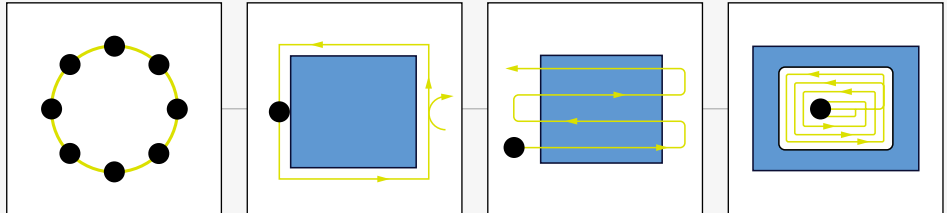
# DN SOLUTIONS FANUC i PLUS

## EZ-Guide i

Using the DN Solutions EZ-Guide i, users can create a cutting program for any desired shape, including patterns, by entering just the dimensions.



### Example programming : Cutting shape

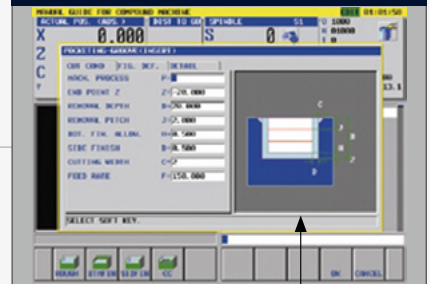


### Automatic creation of cutting program

```
O7000 (SAMPLE PROGRAM) ;
...
M3 S1500 ;
G0 X50. Y125. ;
G0 Z30. ;
G1040 T0.5 J3. H0.2 K0.5 ... ;
G1020 H120. V50. U37. W68. ... ;
G0 Z80. ;
M5 ;
```

A cutting program is automatically created with the entered values.

### EZ-Guide i screen



Enter the dimensions of the shape

## EZ Work

DN Solutions's EZ Work supports the user with functions relating to tool data, error diagnostics, set up and machine monitoring.

### Tool monitoring screen



### Tool load monitoring function

During cutting operation, abnormal load caused by wear or damage of the tool is detected and an alarm is triggered to prevent further damage.

### Parts unloader maintenance and service screen



### Convenience of maintenance and service

The condition and service procedures of the sensors are provided for easy maintenance and servicing of major units.



### Tool management



### Convenient set up for peripheral equipment

Helps tool setter guide, work setting, tailstock setting, and other measurement and parameter control to reduce setting-up time and facilitates operation.

# CONVENIENT OPERATION

## SIEMENS SINUMERIK ONE

### 21.5 inch display + New OP

Two path programs are displayed simultaneously in the large 21.5-inch screen for enhanced user convenience.

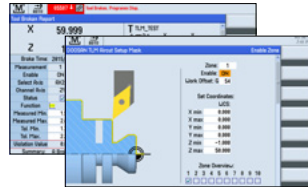
- 21.5-inch display
- 6GB user memory
- USB (standard)
- QWERTY keyboard



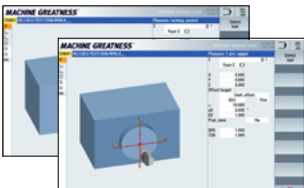
### Convenient conversational functionality



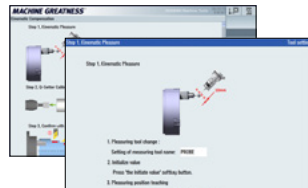
Shopmill / Shopturn



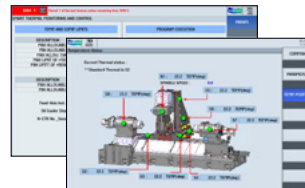
Tool load monitoring



Measuring cycle



Intelligent kinematic compensation function



Temperature compensation function



Collision avoidance function

## NUMERIC CONTROL SPECIFICATIONS

SIEMENS

Division	Item	Specifications	MS		SY	
			S828D	SONE	S828D	SONE
Controlled axis	Controlled axes		X1,Z1,C1,X2,Z2,C2,Z3,C3,C4		X1,Z1,C1,X2,Z2,C2,Z3,C3,C4,Y	
	Simultaneously controlled axes		4 axes	4 axes	4 axes	4 axes
Data input/output	Memory card input/output		X	X	X	X
	USB memory input/output		●	●	●	●
Interface function	Ethernet	(X130)	○	●	○	●
Operation	On network drive	(without EES option, Extcall)	○	●	○	●
	On USB storage medium, e.g. memory stick	(without EES option, Extcall)	●	●	●	●
Program input	Workpiece coordinate system	G54 - G59, G507 - G599	●	●	●	●
	Advanced surface		X	●	X	●
Feed function	Top surface		X	X	X	X
	Look ahead number of block		1	1000	1	1000
Programming & Editing function	3D simulation, finished part		●	●	●	●
	Simultaneous recording		●	●	●	●
	DXF reader for PC integrated in SINUMERIK operate		○	○	○	○
Operation guidance function	Shopturn		●	●	●	●
	EZ operation package		●	●	●	●
Setting and display	Operation via a VNC viewer		●	●	●	●
Network	MTConnect		⊕	⊕	⊕	⊕
	OPCUA		○	○	○	○
Others	Display unit	15.6" color display with touch screen(SW4.9)	●	○	●	○
		21.5" color display with touch screen(SW4.9)	X	●	X	●
	Part program storage size	CNC user memory 10 MB	●	○	●	○
		CNC user memory 100 MB	○	○	○	○
		CNC user memory 6GB	X	○	X	○
		CNC user memory 40GB (with PCU or IPC)	X	○	X	○
		CNC user memory without limit(Execution from external storage devices)(EES / Using by USB or Network)	○	○	○	○
HMI user memory for CNC part program 6GB	X	●	X	●		

# POWER | TORQUE

FANUC

## Left and Right spindles (built-in)

Max. spindle speed

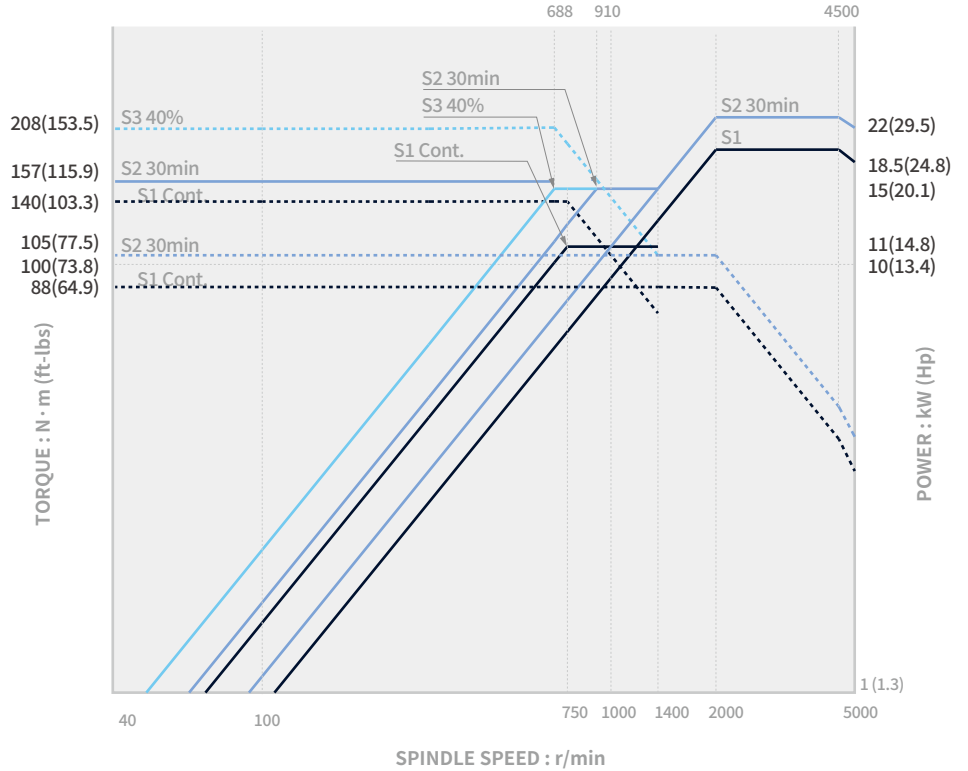
**5000** r/min

Max. spindle power

**22** kW (29.5 Hp)

Max. Spindle torque

**208** N·m (153.5 ft-lbs)



## Rotary tool

Max. spindle speed

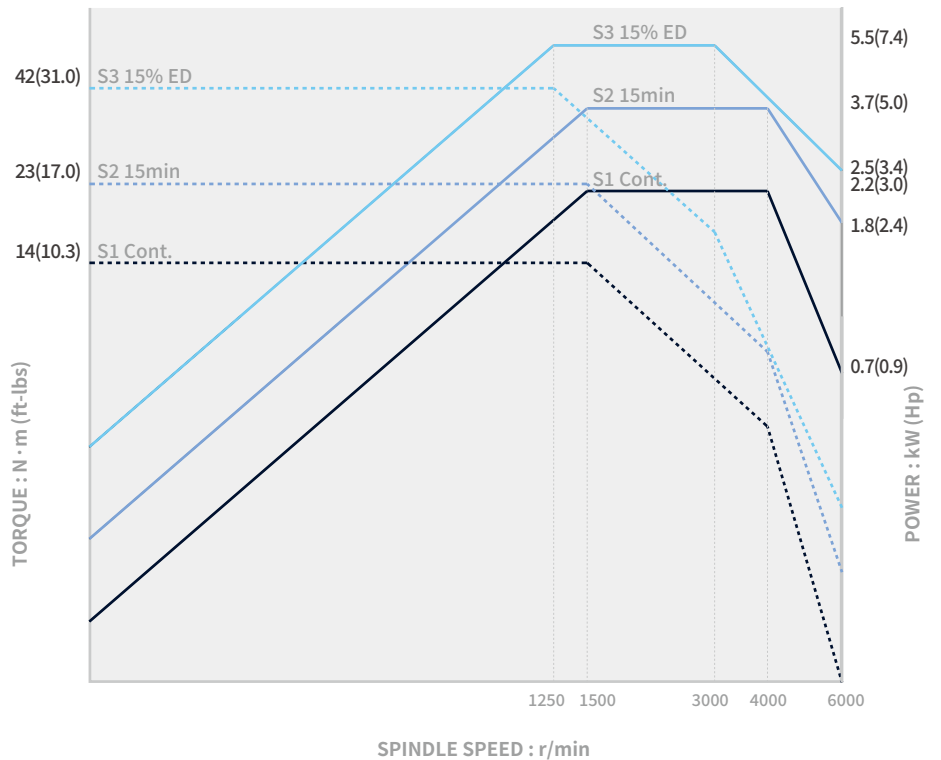
**6000** r/min

Max. spindle power

**5.5** kW (7.4 Hp)

Max. Spindle torque

**42** N·m (31.0 ft-lbs)



# POWER | TORQUE

SIEMENS

## Left and Right spindles (built-in)

Max. spindle speed

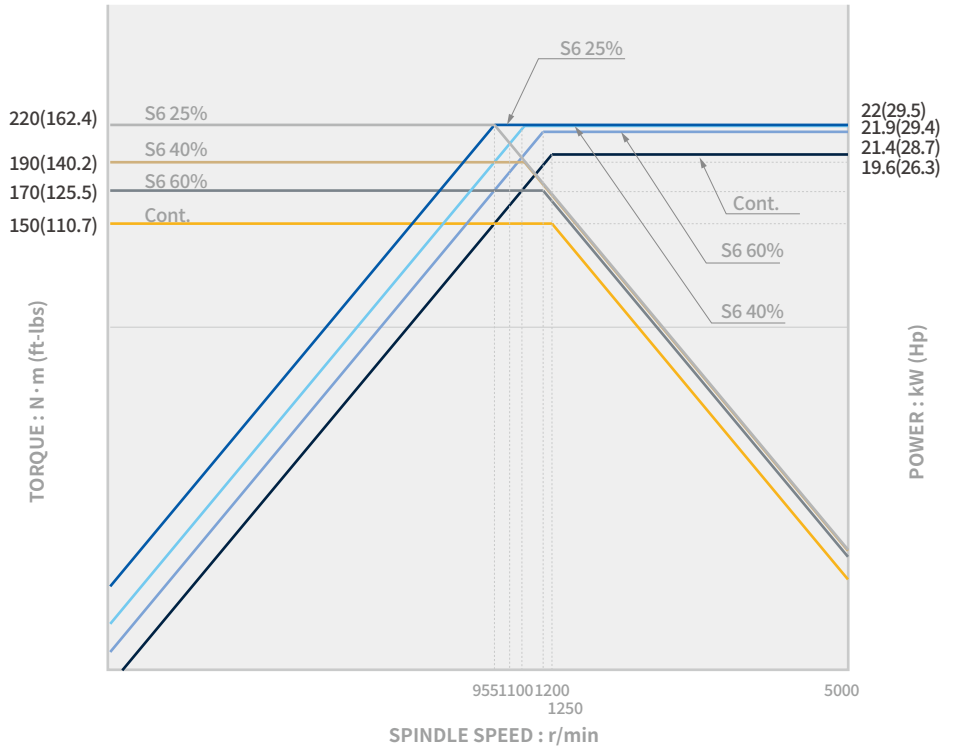
**5000** r/min

Max. spindle power

**22** kW (29.5 Hp)

Max. Spindle torque

**220** N·m (162.4 ft-lbs)



## Rotary tool

Max. spindle speed

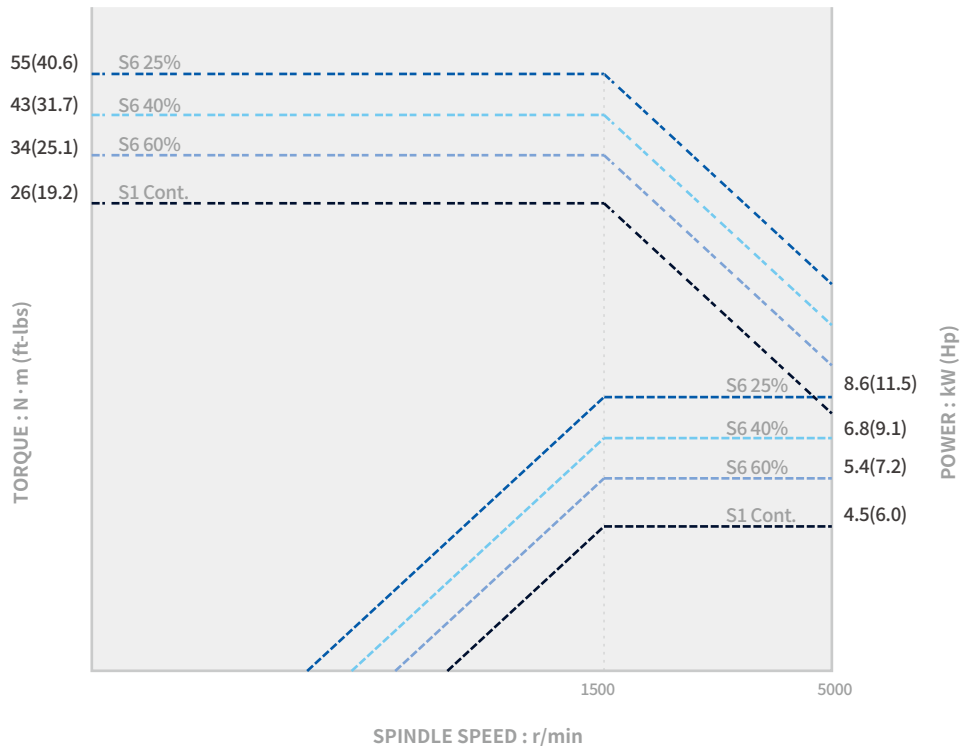
**5000** r/min

Max. spindle power

**8.6** kW (11.5 Hp)

Max. Spindle torque

**55** N·m (40.6 ft-lbs)

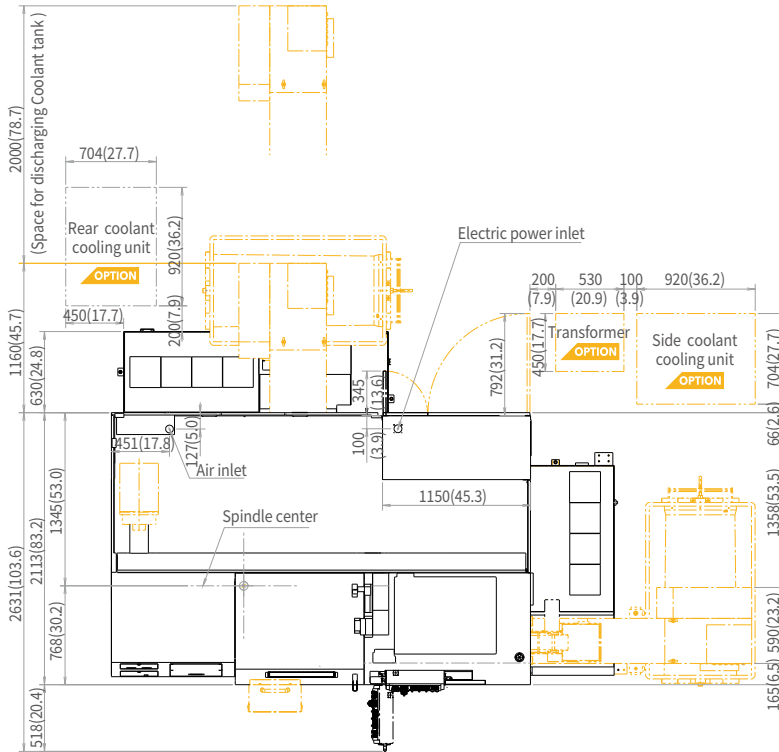


# EXTERNAL DIMENSIONS

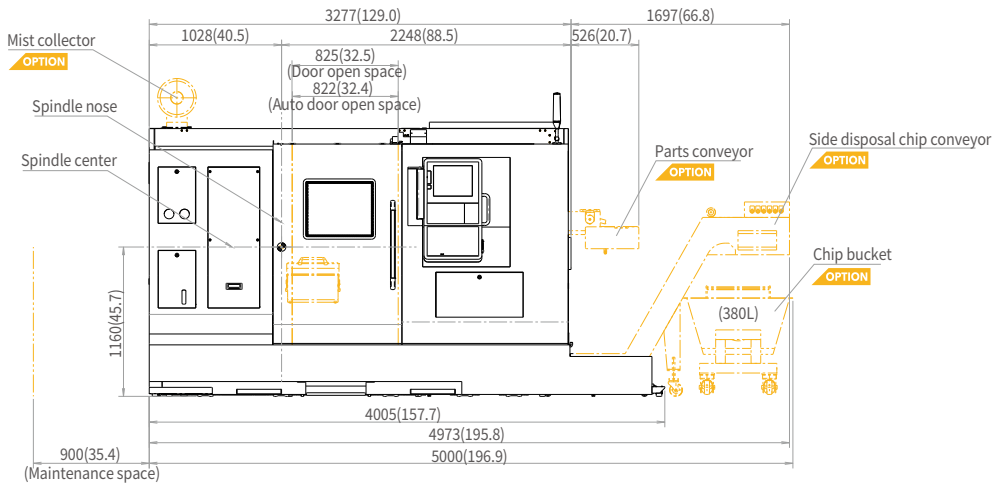
PUMA TT1800 MS / SY

Unit : mm (inch)

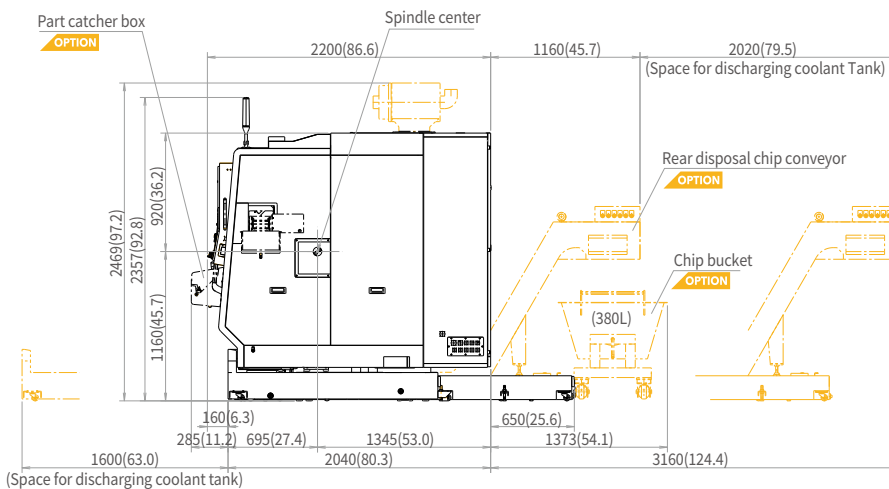
TOP



FRONT



SIDE



\* Some peripheral equipment can be placed in other areas.

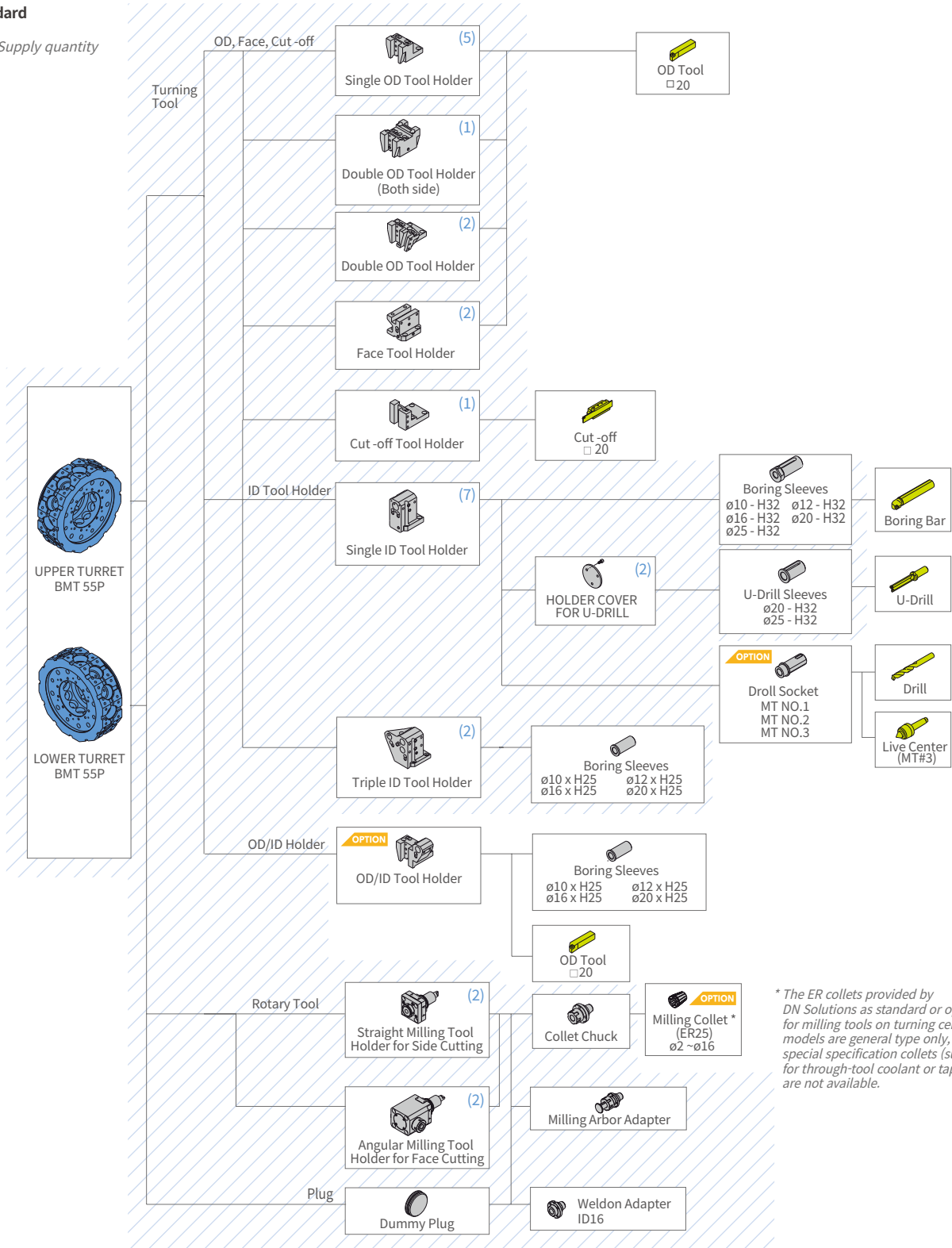
# TOOLING SYSTEM

PUMA TT1800 MS / SY

Unit : mm (inch)

**Standard**

\* ( ) Supply quantity

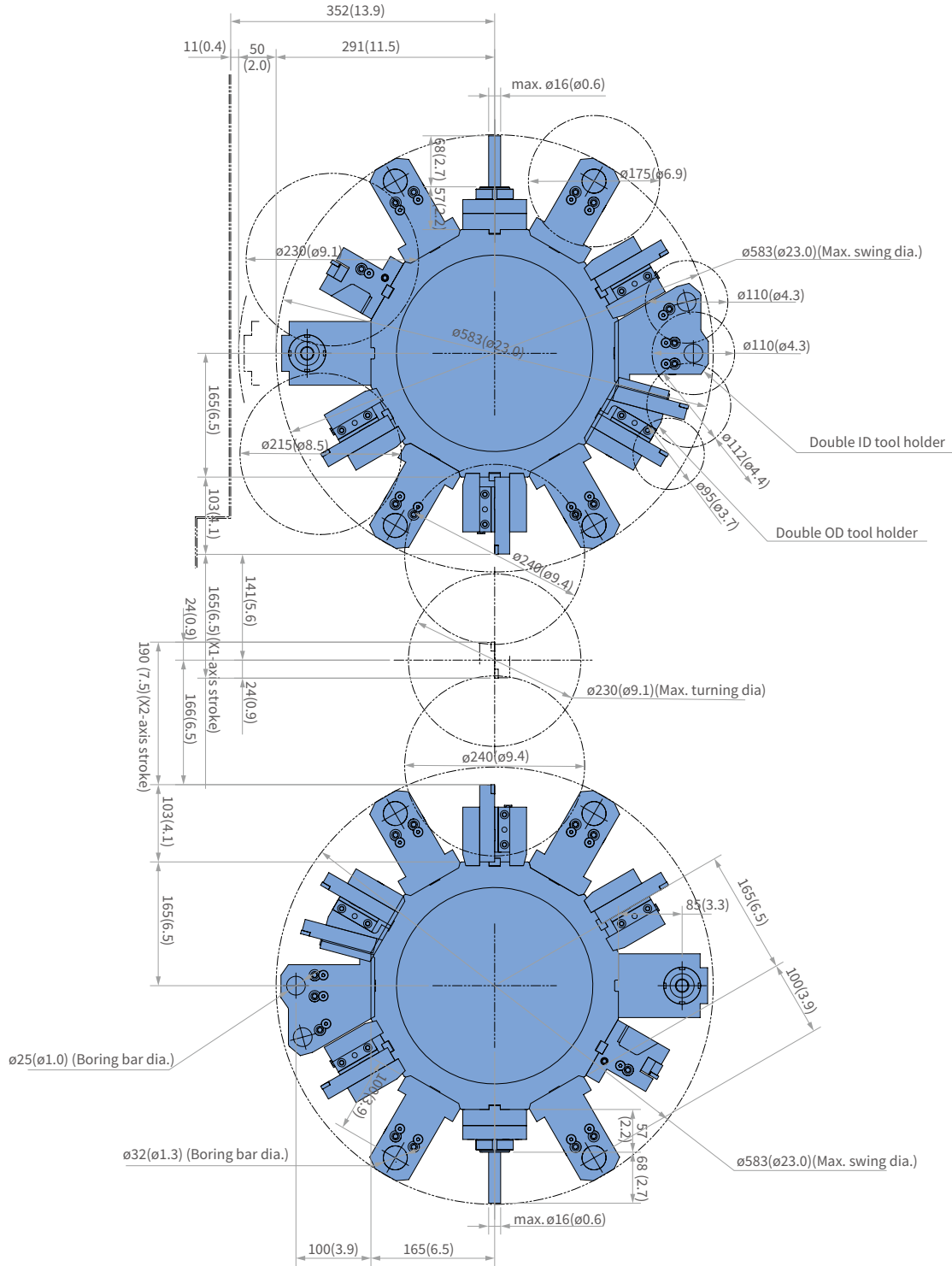


\* The ER collets provided by DN Solutions as standard or optional for milling tools on turning center models are general type only, and special specification collets (such as for through-tool coolant or tapping) are not available.

# TOOL INTERFERENCE

PUMA TT1800 MS / SY

Unit : mm (inch)

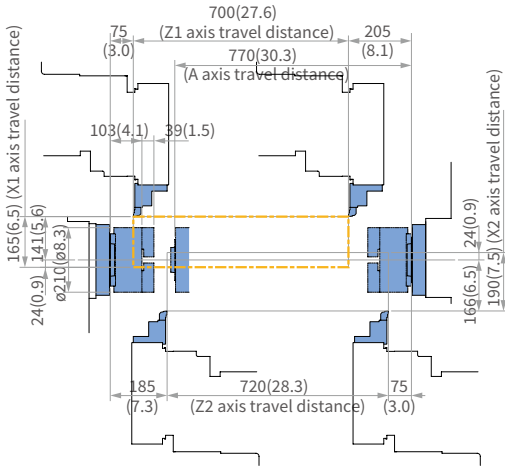


# WORKING RANGE

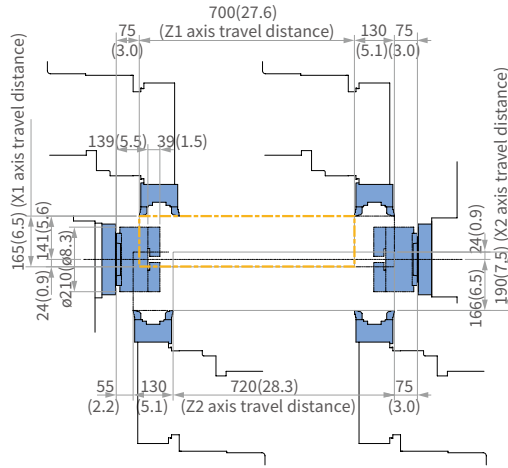
## PUMA TT1800 MS / SY

Unit : mm (inch)

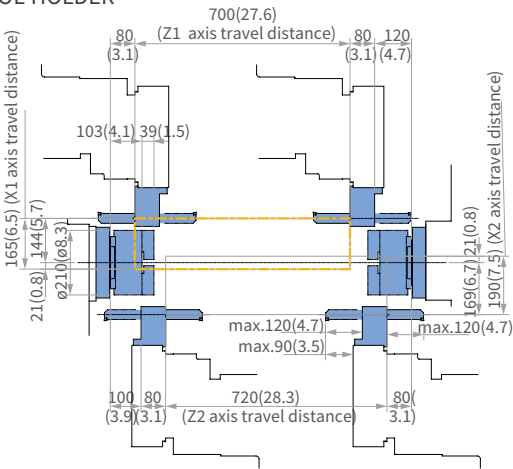
### SINGLE OD TOOL HOLDER



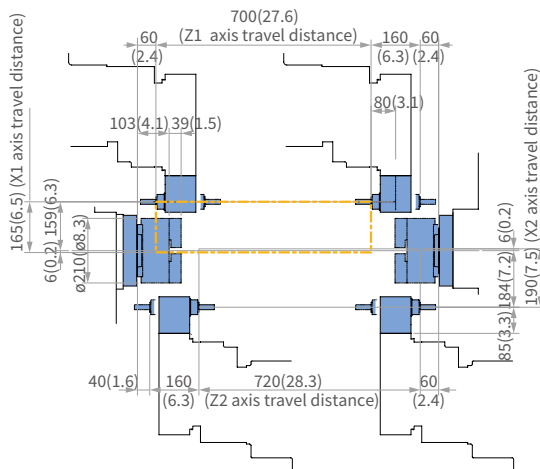
### DOUBLE OD TOOL HOLDER



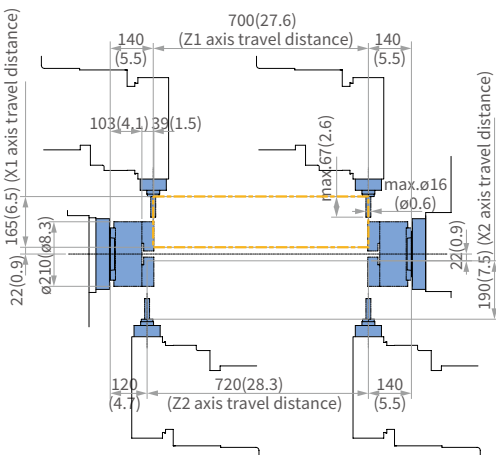
### ID TOOL HOLDER



### ANGULAR MILLING HEAD

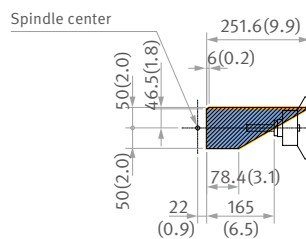


### STRAIGHT MILLING HEAD

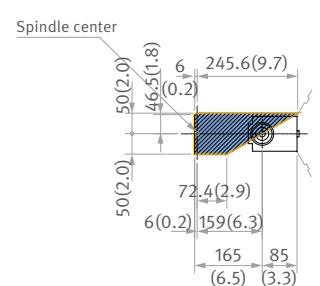


### Y축 이송거리

#### Straight milling head



#### Angular milling head



# MACHINE SPECIFICATIONS

## PUMA TT1800 MS / SY

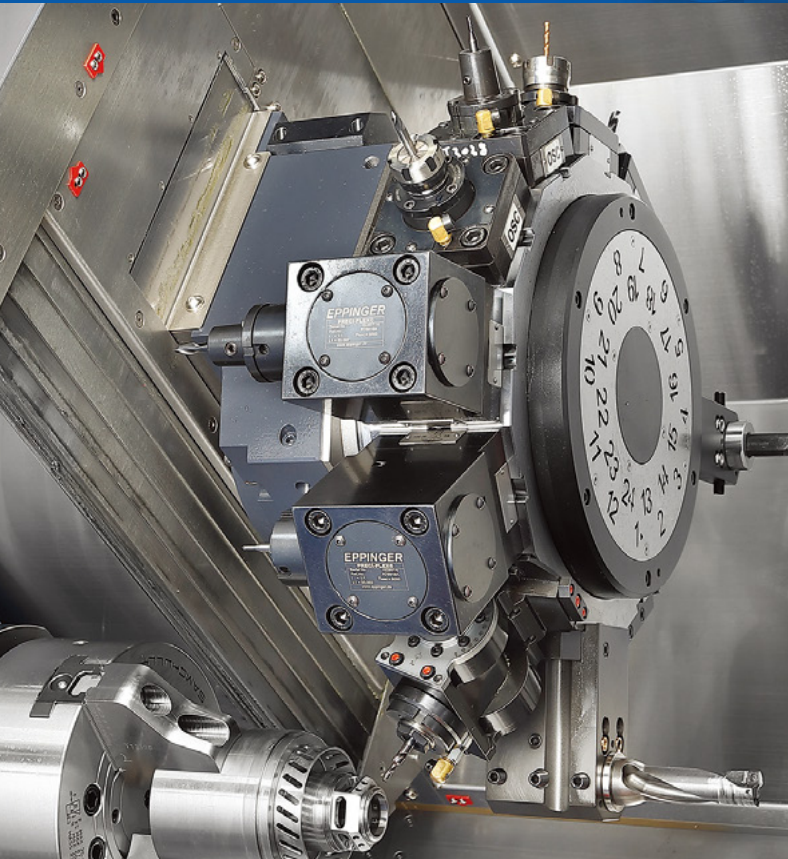
Description		Unit	PUMA TT1800MS	PUMA TT1800SY [GL]
Capacity	Swing over bed	mm (inch)	230 (9.1)	
	Swing over saddle	mm (inch)	230 (9.1)	
	Recommended turning diameter	mm (inch)	210 (8.3)	
	Max. turning diameter	mm (inch)	Upper turret: 230 (9.1) / Lower turret: 230 (9.1)	
	Max. turning length	mm (inch)	230 (9.1)	
	Chuck size	inch	8	
	Bar working diameter	mm (inch)	65 (2.6)	
Feedrate	Travel distance	X1 / 2 axes	X1: 165 (6.5) / X2: 190 (7.5)	
		Z1 / 2 axes	Z1: 700 (27.6) / Z2: 720 (28.3)	
		Y-axis	-	100 (3.9)
		A-axis	770 (30.3)	
	Rapid traverse	X1 / 2 axes	m/min (ipm) 20 (787.4)	
		Z1 / 2 axes	m/min (ipm) 20 (787.4)	
		Y-axis	-	7.5 (295.3)
		A-axis	m/min (ipm) 40 (1574.8)	
Left spindle / Right spindle	Spindle speed	r/min	6000	
	Spindle motor power (S2 30min./S1 Cont.)	kW (Hp)	22/18.5 (29.5/24.8)	
	Spindle motor power (SIEMENS) (S6 25%/S1 Cont.)	kW (Hp)	22/19.6 (29.5/26.3)	
	Max. spindle torque (FANUC)	N·m (ft-lbs)	208 (153.5)	
	Max. spindle torque (SIEMENS)	N.m (ft-ibs)	220 (162.4)	
	Spindle nose	ASA	A2#6	
	Spindle bearing diameter	mm (inch)	120 (4.7)	
	Spindle inner diameter	mm (inch)	76 (3.0)	
	C-axis min. indexing angle	deg	360 (in 0.001deg.increment)	
Turret	No. of tool stations (Upper + Lower)	ea	24 + 24*	
	OD tool size	mm (inch)	20 x 20 (0.8 x 0.8)	
	Max. ID tool size	mm (inch)	32 (1.3)	
	Turret Indexing time	sec	0.15	
	Max. rotary tool speed	r/min	6000 (SIEMENS 5000)	
	Rotary tool motor power (FANUC) (S3 25%/S1 Cont.)	kW (Hp)	5.5/2.2 (7.4/3.0)	
	Rotary tool motor power (SIEMENS) (S6 25%/S1 Cont.)	kW (HP)	8.6/4.5 (11.5/6.0)	
Power source	Power consumption	kVA	63.77(FANUC)/81.51(SIEMENS)	64.86(FANUC)/81.51(SIEMENS)
Machine dimensions	Length	mm (inch)	3905 (153.7)	
	Width	mm (inch)	2250 (88.6)	
	Height	mm (inch)	2080 (81.9)	
	Weight	kg (lb)	8800 (19400.4)	8800 (19400.4)
Control	NC system		DN Solutions Fanuc i Plus {FANUC 31i / Siemens SINUMERIK ONE}**	

\* In case of applying double type tool holder for turning (for internal and external machining. \*\* { } : option

# WHY Y-Axis?

## DOUBLE THE PRODUCTIVITY

Adding a single Y-axis to your machine allows for single-setup efficiency and a new level of accuracy. But if you add a dual Y-axis—as you can in the PUMA TT series—the productivity difference is so striking that you won't ever go back.



## DUAL POWER

The PUMA TT series doubles productivity with independently-operating left/right spindles and upper/lower turrets. What's more, the lower Y-axis increases productivity 20% more than having only an upper Y-axis. (PUMA TT1300/2100SY)

## MORE VERSATILITY

With a Y-axis (or, in the case of the PUMA TT, a dual Y-axis), machine shops are capable of a wide variety of multi-axis milling cycles. That means there's a greater potential for done-in-one parts.



# WHY DN SOLUTIONS

The DN Solutions promise, MACHINE GREATNESS, has two important meanings. The first is simple: DN Solutions makes great machines. The second is a challenge to our end-users. With a product line that is this comprehensive, accurate and reliable, we equip our customers to machine greatness. The big question: *Why should you choose DN Solutions over other options?* Here's why...

## UNBEATABLE MACHINES

You won't find a more comprehensive range or a better combination of value, performance and reliability anywhere else.

## ROBUST PRODUCT LINE

We offer an impressive range of machine models and hundreds of configurations. Whatever your machining needs and requirements, there's a DN Solutions for you.

## READILY AVAILABLE - ANYWHERE IN THE WORLD

Machining centres (including 5-axis machines), lathes, multi-tasking turning centres and mill-turn machines, and horizontal borers with best-in-class specifications are all available...ready to install.

## EXPERT SERVICE

Our dedicated, experienced and knowledgeable team is totally committed to improving your productivity, growth and success.

# CUSTOMER SUPPORT AND SERVICES

## WE'RE THERE FOR YOU WHENEVER YOU NEED US.

We help our customers operate at maximum efficiency by providing them with a range of tried, tested and trusted services - from pre-sales consultancy to post-sales support.



### FIELD SERVICES

- On-site service
- Machine installation and testing
- Scheduled preventive maintenance
- Machine repair service



### PARTS SUPPLY

- Supplying a wide range of original DN Solutions spare parts
- Parts repair service



### TRAINING

- Programming, machine setup and operation
- Electrical and mechanical maintenance
- Applications engineering



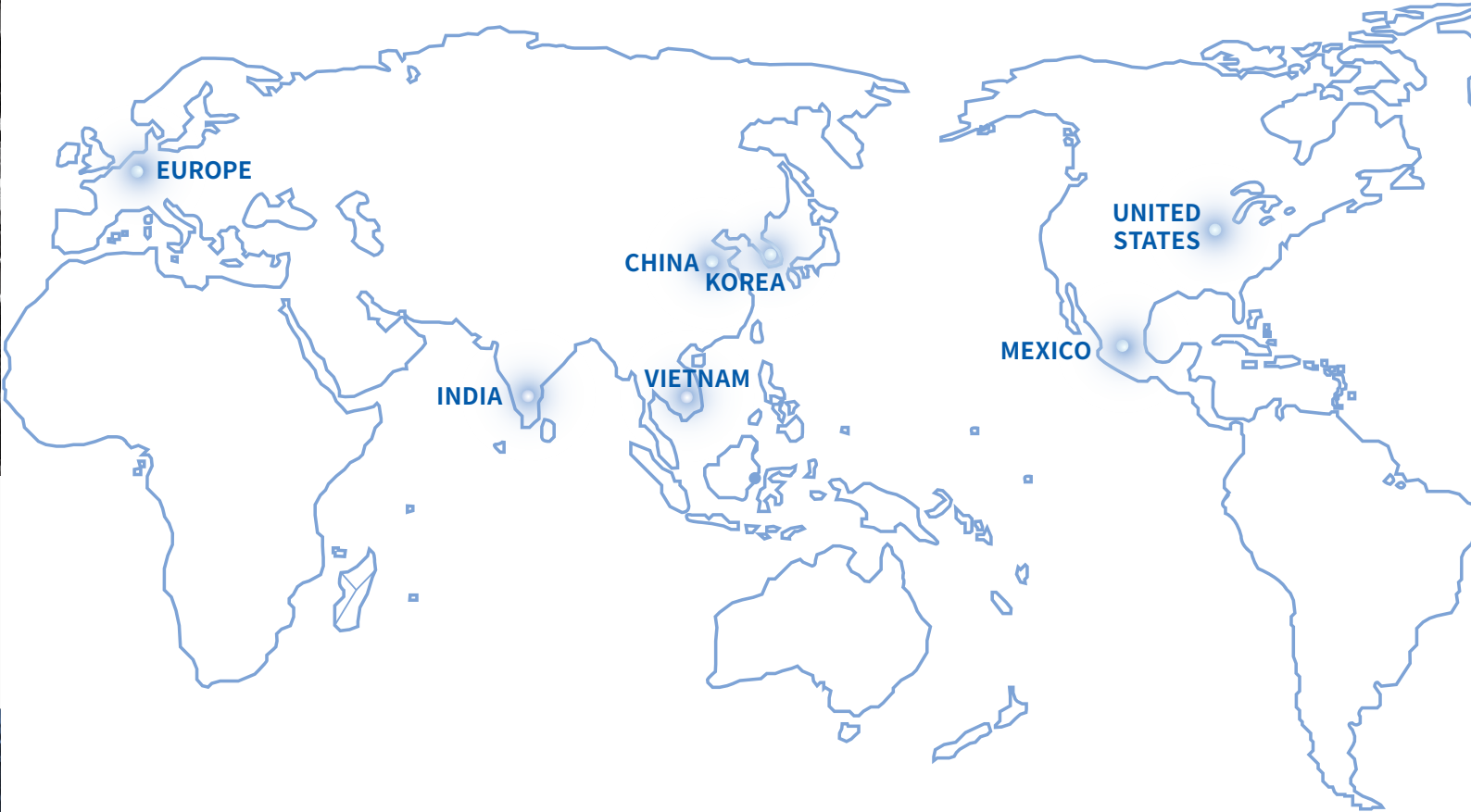
### TECHNICAL SUPPORT

- Supports machining methods and technology
- Responds to technical queries
- Provides technical consultancy

# RESPONDING TO CUSTOMERS **ANYTIME, ANYWHERE**

## DN SOLUTIONS GLOBAL NETWORK

DN Solutions provides systems-based professional support services, before and after the machine tool sale, by responding quickly and efficiently to customers. By supplying spare parts, product training, field service and technical support, we provide the expert care, attention and assistance our customers expect from a market leader.



<b>66</b>	COUNTRIES
<b>140+</b>	SALES NETWORKS
<b>3</b>	FACTORIES
<b>6</b>	REGIONAL HQS



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